



## **Robert Eller Associates LLC**

CONSULTANTS TO THE PLASTICS AND RUBBER INDUSTRIES

# **POLYCARBONATE IN ASIA: IMPACT OF GLOBAL DEVELOPMENTS ON MARKETS AND APPLICATIONS**

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## **Robert Eller Associates LLC**

CONSULTANTS TO THE PLASTICS AND RUBBER INDUSTRIES

- Robert Eller Associates is a 15 year-old global plastics consulting company helping companies analyze technical, marketing and economic implications for their business to facilitate management in strategic decision making
- Offices in Akron, Ohio (home office), Paris, Shanghai, New Zealand
- Asia: Active in China, India, Middle East
- Key Focus areas: TPE's, ETP's, Polyolefins, Automotive, Compounding, and Foams
- Multi-client studies:
  - China TPE Market: 2006
  - North America/Europe TPE: 2006
- Single client studies
- Mergers and acquisitions:
  - Complete management service for small acquisitions
  - Due diligence
  - Technical Advisors

# TODAY'S DISCUSSION



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- Competing in the Asia PC Market
  - A brief look at the major market segments and how they will fare in 2009
  - The impact of the automotive downturn on the PC business
  - BPA: what is the impact

# POLYCARBONATE RESIN MANUFACTURERS

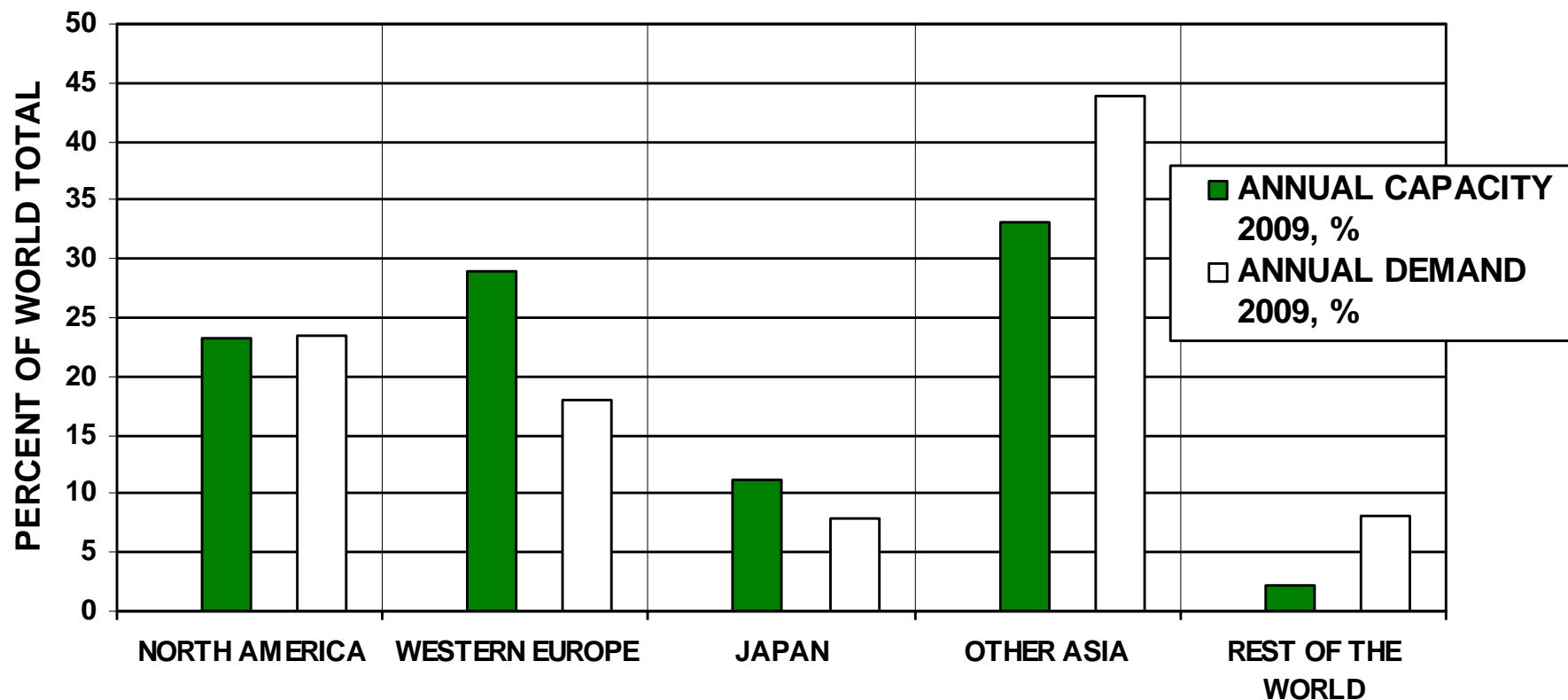
PC Manufacturer	Plant Locations	Capacity KT/yr	Tradenname/Notes
Sabic Innovative Plastics	Spain	280	Lexan
	Netherlands	200	
	Japan	40	
	US	520	
	Saudi Arabia	260	Saudi Kayan (2009), Licensed Asahi Technology
	Total	1300	
Bayer	China	200	Makrolon China plant not yet at capacity (2008)
	Thailand	220	
	Belgium	240	
	Germany	330	
	US	260	
	Total	1250	
Teijin	Japan	120	Panlite/Multilon
	Singapore	200	
	China	160	
	Total	480	

<b>PC Manufacturer</b>	<b>Plant Locations</b>	<b>Capacity KT/yr</b>	<b>Tradename/Notes</b>
<b>Dow</b>	<b>Texas</b>	<b>84</b>	<b>Calibre</b>
	<b>Germany</b>	<b>134</b>	
	<b>Japan</b>	<b>55</b>	<b>JV with Sumitomo</b>
	<b>Korea</b>	<b>150</b>	<b>JV with LG</b>
	<b>Total</b>	<b>423</b>	
<b>Mitsubishi Engineering Plastics</b>	<b>Japan</b>	<b>110</b>	<b>Mitsubishi Chemical - Iupilon</b>
	<b>Japan</b>	<b>40</b>	<b>Mitsubishi Gas Chemical-Novarex</b>
	<b>Thailand</b>	<b>160</b>	<b>JV Iupilon/Novarex</b>
	<b>Korea</b>	<b>110</b>	<b>JV Samyang Advanced Material-Trirex</b>
	<b>China</b>	<b>80</b>	<b>JC MGC/Sinopec (2009)</b>
	<b>Total</b>	<b>420</b>	
<b>Asahi Kasei</b>	<b>Taiwan</b>	<b>150</b>	<b>JV with Chi Mei- Wonderlite</b>
	<b>Russia</b>	<b>65</b>	<b>Licensed OAO Kazanorgsintez</b>
	<b>Iran</b>	<b>25</b>	<b>Licensed NPC (KZPC)</b>
	<b>Korea</b>	<b>65</b>	<b>Licensed Honam Petrochemical</b>
	<b>Korea</b>	<b>65</b>	<b>Licensed Cheil Industries (Samsung)</b>
	<b>Total</b>	<b>305</b>	<b>Saudi Kayan Plant included in Sabic IP</b>

<b>PC Manufacturer</b>	<b>Plant Locations</b>	<b>Capacity Kt/yr</b>	<b>Tradename/Notes</b>
<b>Idemitsu</b>	<b>Japan</b>	<b>47</b>	<b>Tarflon</b>
	<b>Brazil</b>	<b>15</b>	<b>JV with PC Brazil</b>
	<b>Taiwan</b>	<b>175</b>	<b>JV with Formosa</b>
	<b>Total</b>	<b>237</b>	

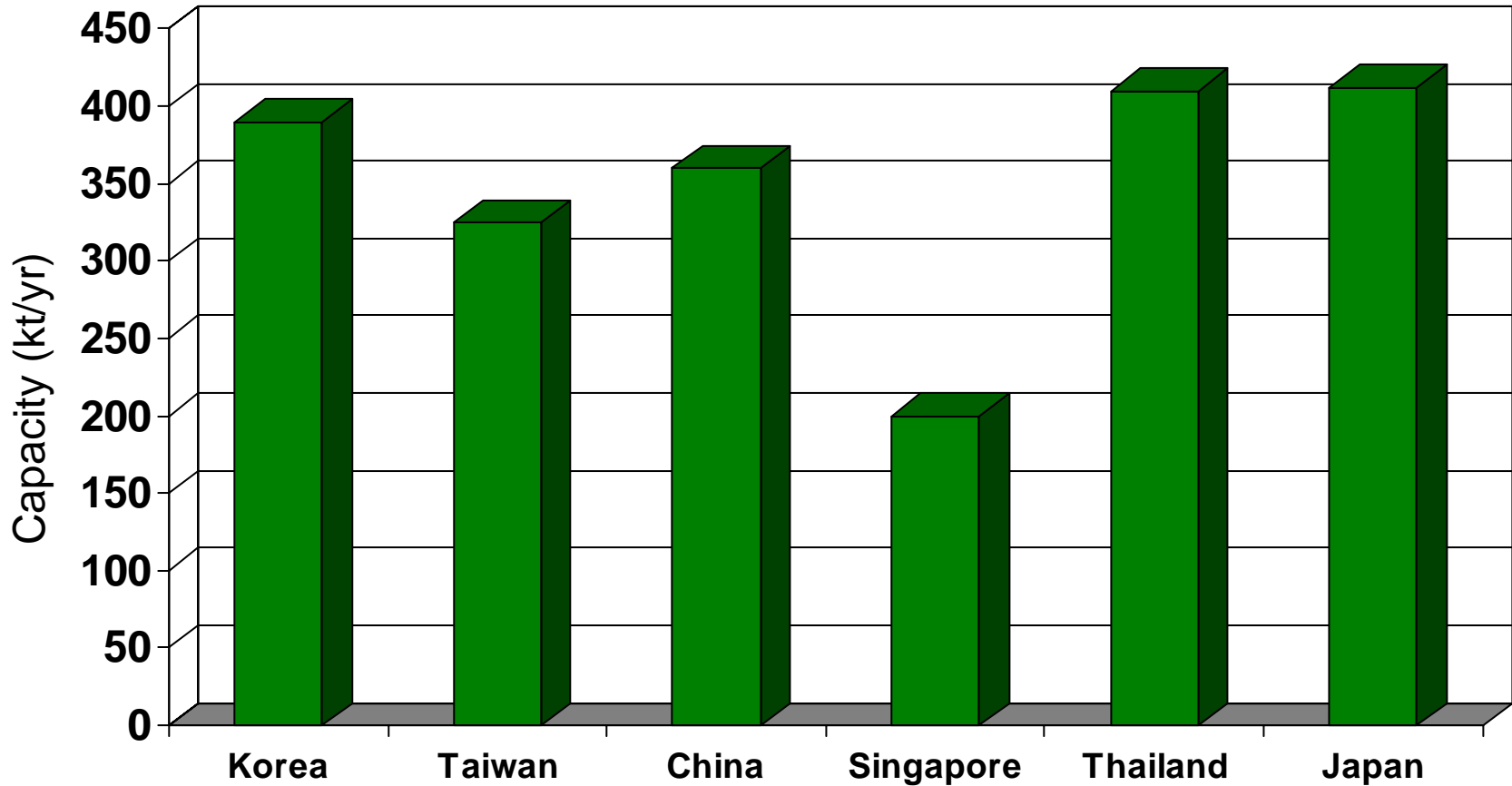
**SOURCE: ROBERT ELLER ASSOCIATES LLC, 2008**

## GLOBAL CAPACITY FOR AND CONSUMPTION OF POLYCARBONATE RESINS (2009)



SOURCE: ROBERT ELLER ASSOCIATES. INC

# 2008 Asia PC Capacity by Countries



SOURCE: ROBERT ELLER ASSOCIATES LLC, 2008



# CHINA/ASIA PC PRODUCER'S STRATEGIES

PC Manufacturer	Strategy
Bayer	<ul style="list-style-type: none"> <li>•Strong manufacturing capabilities/compounding in an integrated complex</li> </ul>
Sabic IP	<ul style="list-style-type: none"> <li>•Compounding regionally positioned in East/South China</li> <li>•Saudi Kayan plant to provide lower cost resin compared to Taragona, Spain</li> <li>•Chinese Production?</li> </ul>
MEP	<ul style="list-style-type: none"> <li>•JV with MGC/Sinopec</li> <li>•Korea/Singapore/Japan Position (All Asia manufacturing)</li> </ul>
Dow	<ul style="list-style-type: none"> <li>•K-Dow collapse, who's next?</li> <li>•Supply from Korea to Asia (other than Japan)</li> <li>•Dow Automotive presence low in China</li> <li>•Strong in blends</li> </ul>
Teijin	<ul style="list-style-type: none"> <li>•Strong in CD's</li> <li>•First Chinese plant</li> </ul>
Asahi Kasei	<ul style="list-style-type: none"> <li>•Licensing</li> </ul>
Honan	<ul style="list-style-type: none"> <li>•Focus on optical media and film/sheet markets</li> </ul>

# DEVELOPING A LOW COST MANUFACTURING FOOTPRINT



- ABS Model
  - Major Markets
    - Electronics, consumer electronics, appliances, automotive
  - Entrance of low cost Asian producers
  - Product Market Shift to Asia
  - Lack of Western companies developing local manufacturing in the late 1980's-1990's has led to the decline/impact of the western companies
    - Forced structural realignment of industry
      - Borg Warner->GE->Sabic
      - Monsanto->Bayer->Lanxess->Ineos
      - Bayer->Lanxess->Ineos
      - Dow-> closed NA other than auto, will rationalize Europe and NA plant through sale or JV
- Need for low cost manufacturing footprint to survive

## ABS Industry Leaders

1980-1990	2008
GE	Chi Mei
Bayer	LG
Monsanto	Samsung
BASF	BASF
Dow	Cheil
	Sinopec
	Ineos
	Toray

# THE ABS MODEL: HOW DOES PC COMPARE?

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- Similar Markets to ABS:
  - Automotive, Electronics, Recreation, Housings, Power Tools
- Market Shift to Asia in primary markets (all but medical)
- Shift to Asian manufacturers:
  - GE-> Sabic IP/Saudi Kayan
  - Dow-> K Dow successor Asian?
  - Mitsubishi -> Only produce in Asia
  - Teijin -> Only produce in Asia
  - Idemitsu ->Asia only other than small Brazilian operation
  - Asahi Kasei -> Only produce/license in Asia
- Entrance of low cost Korean (Samyang, Cheil, Honan), Taiwanese (Chi Mei, Formosa) via partnering and licensing and Chinese (Bayer, Mitsubishi and Teijin) producers
- Will PC continue to structurally reorganize? Will Bayer remain the only non-Asian factor in PC like BASF is in ABS?
  - Bayer Shanghai plant does not follow the ABS model
  - When/where/if Sabic IP build a China resin plant?
- Focusing plants onto narrow applications: Honan, Teijin, Idemitsu (Formosa)

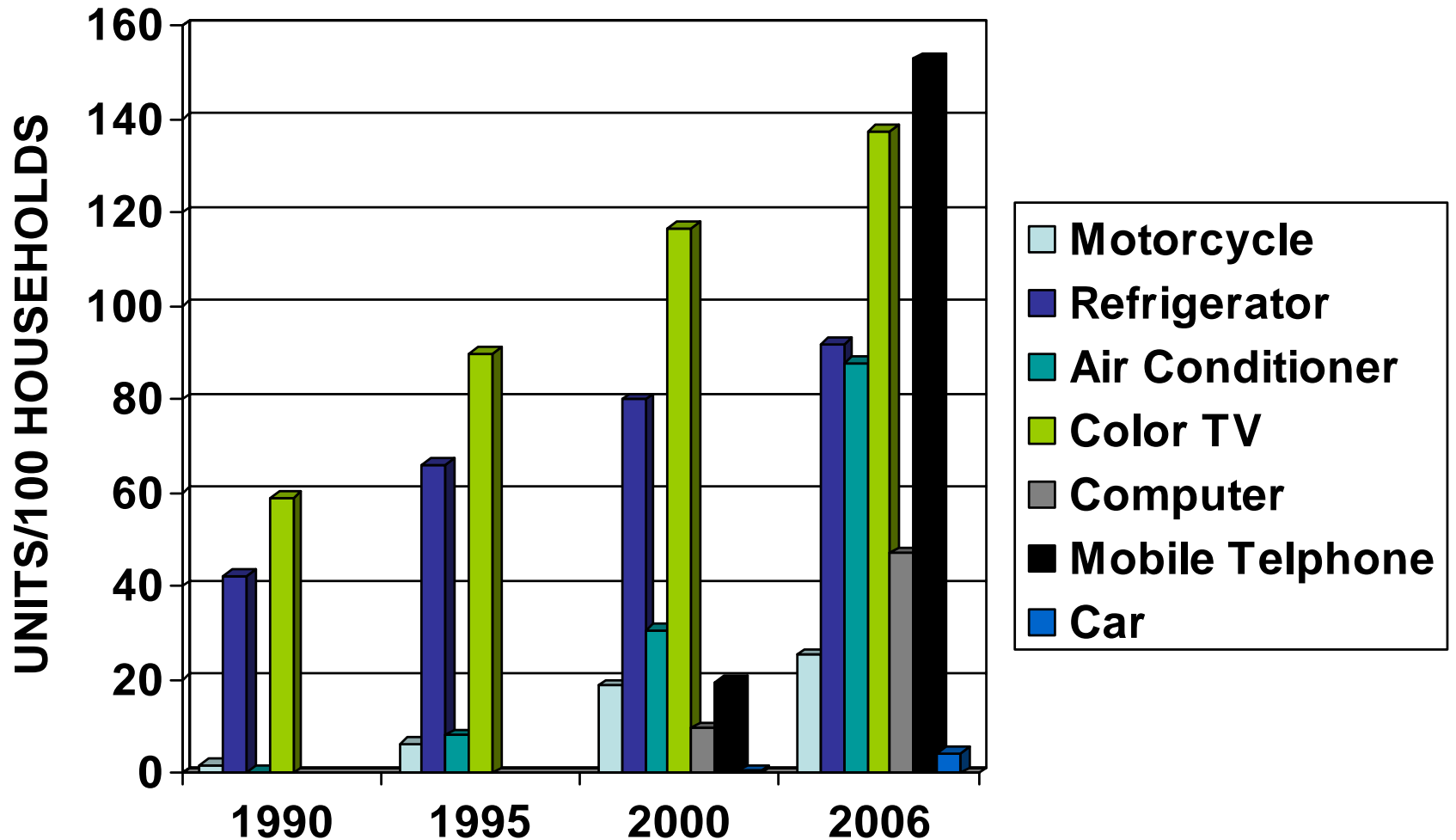
# THE EMPOWERED MIDDLE CLASS: TARGETING THE DOMESTIC MARKETS

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- The number of urban households with income greater than 40000 RMB/year will triple in the next ten years and by 2025 will represent over 70 % of the forecast 400 MM urban households
- This buying boom is just taking off
- Has become the significant driving element of Chinese economy
- Shanghai/Beijing center of this Chinese buying spree, other urban centers are also growing but not as quickly.
- Buying cars, mp3 players, video games, computers, telephones
- Foreign brands popular and extract premiums over domestic products
- Happening all through Asia, not just China
- Intense PC applications

# DURABLE GOODS OWNED PER 100 URBAN HOUSEHOLDS IN CHINA



SOURCE: CHINA NATIONAL BUREAU OF STATISTICS  
ROBERT ELLER ASSOCIATES

# GLOBAL PC MAJOR MARKET SEGMENTS

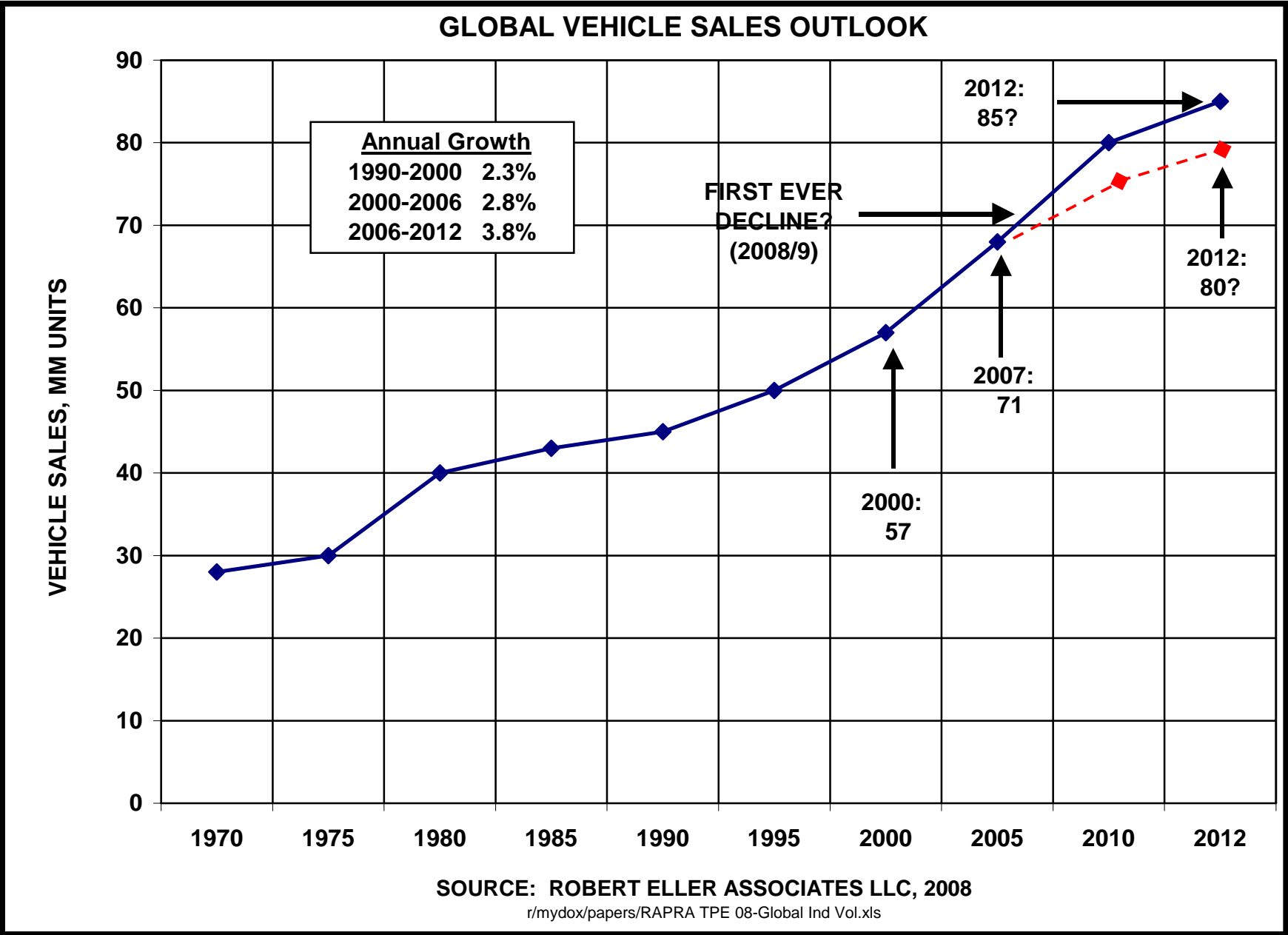
Market Sector	Share of PC Market	2009 Growth Rate (%/yr)	Notes
Electrical/Electronics	27	1	Global recession
Building & Const.	17	2	Driven by PC sheet in glazing and demand in Asia Home construction will be down Economic stimulus packages help
Optical Data Storage	15	0	Demand peaking Teijin major supplier, lowest price segment
Blends/compounds	13	-5	Automotive has a major impact
Automotive	12	-13	Impact of automotive production Glazing still not a major contributor yet
Medical	8	3	Aging demographics/BPA issues? Global recession even impacts medical
Water bottles	3	-25	BPA issues?
Other	3	3	
Films	1	8	New growing applications

SOURCE: ROBERT ELLER ASSOCIATES LLC, 2008

# PC IN AUTOMOTIVE: APPLICATIONS

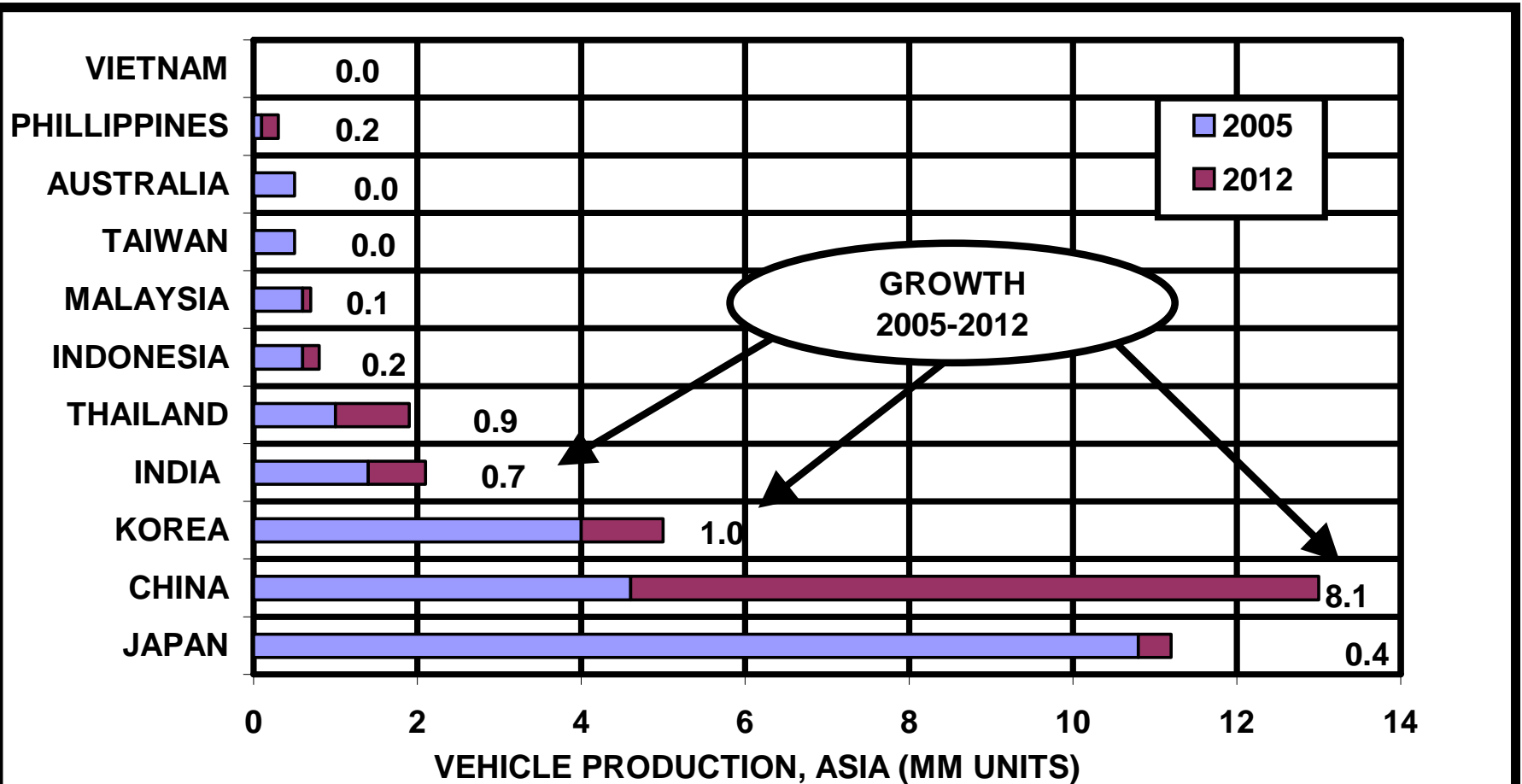
- Major Applications
  - Interiors:
    - Trim and instrument panels
      - Mature market
      - PP substitution/Small Vehicle trend (particularly in Asia)
  - Exterior
    - Headlights
      - Still growing
      - Aerodynamic, styling freedom
    - Glazing
      - Still developing/growth opportunity
- Blends:
  - PC/ABS:
    - interior trim, instrument panels, wheel covers, mirror housings
      - Mature business threatened with continued competition from lower cost PP compounds
  - PC/PBT:
    - body panels, bumper systems
      - Potential opportunity for weight savings
      - Will the drive to save weight open the door finally for wide use of plastic body panels

# GLOBAL VEHICLE PRODUCTION DECLINE ?





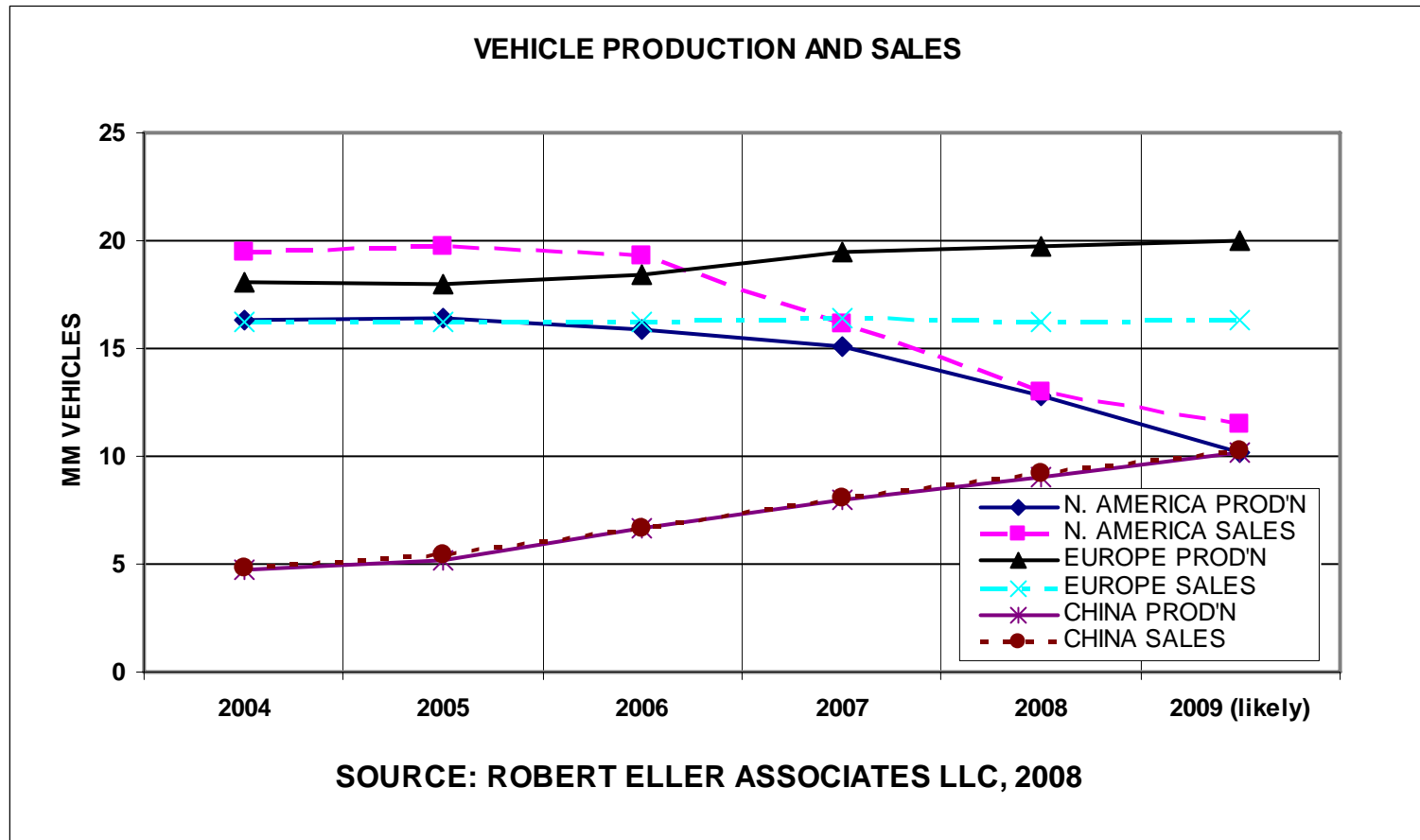
# ASIA VEHICLE PRODUCTION: SLOWED BUT GROWING



SOURCE: ROBERT ELLER ASSOCIATES LLC, 2008

b/mydox/RAPRA 2008/rapra 2008.xls

# AUTO: PRODUCTION/SALES BY REGION



**aerodynamic styling .....and lightweight  
.....and lowers the center of gravity**



**Photo courtesy Exatec**

and allows for parts/system integration.....



Photo courtesy Exatec

# Renault Megane R26



Rear and side windows

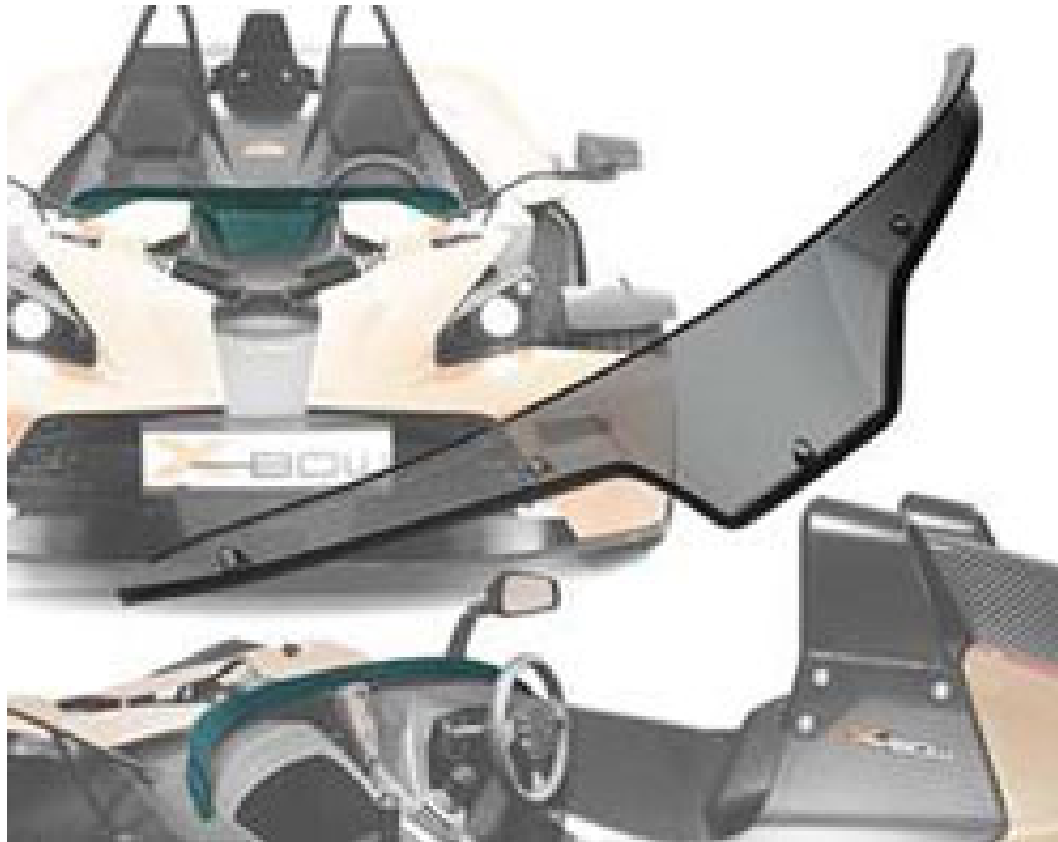
**SOURCE: PLASTICS NEWS, 2008**

# Smart Minicar Panoramic Roof



**SOURCE: BAYER MATERIAL SCIENCE, 2008**

# X-Bow from KTM



Wind Deflector

SOURCE: BAYER MATERIAL SCIENCE, 2009

# AUTO GLAZING STATUS



- Getting lots of attention from the car companies, particularly with the pressure for higher mileage vehicles
- Still not a high sense of confidence from vehicle engineers
  - Concept Cars, but the production vehicles are traditional glass
  - Sunroofs
  - Proof of concept is slow because of the time aging factor
- Webasto (Germany) has doubled its production capacity with the purchase of an additional Kraus Maffei 2-shot molding machine and Eisenmann coating line
- Smart Minicar panoramic roof
- Renault Megane R26 Sports Vehicle rear and side windows
- Honda Civic European version lower portion rear window
- Chevrolet Corvette panoramic roof
- Two companies driving the concept
  - instead of the JV Exatec, Bayer (BayVision) and Sabic Innovative (Exatec) have separate efforts
  - Will this be more effective?
- Real potential is >8 years away
  - Patient dollars for a long term payout?



# BPA IMPACT



- Last year we said the battle was lost and 2008 confirmed the loss: how far will it spread?
- Emotive vs technical logic
- Issue US/Canada driven
- Vulnerable Applications
  - Baby bottles
  - “Sport” Reusable Water bottles
  - Large 20+ liter water bottles
  - Medical Market
    - applications where heat is involved, not total market
    - Less impact on older people
- Alternative solutions:
  - Eastman’s Triton Copolyester
  - Transparent/Clarified PP
  - Acrylic, SAN and other clear amorphous material have either impact or heat distortion limitations

MARKET	STATUS	GLOBAL VULNERABLE VOLUME (KT)
Baby Bottles	Lost	10
Sport Reusable Bottles	Losing	20
Large Water Bottles	Competing	60
Medical Market (heat/respiratory applications)	Questions being asked	150

# POLYCARBONATE: A 2009 SUMMARY

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- 2009 will be a tough year for Polycarbonate
  - Automotive off in North America, globally slow
  - Global economy impacting appliances, electronics, building and construction (houses), optical disks
  - Medical and Water Container market under attack from BPA migration
- Strengthening of Asia: slower growth
- Unanswered questions:
  - Dow ???
  - Sabic IP resin plant in China?
  - How far will BPA issue into medical market?

# Thank You!



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